



SELF-DUMPING HOPPERS

READ THESE INSTRUCTIONS CAREFULLY BEFORE USING YOUR MATHIEU SELF-DUMPING HOPPER

INSPECTION

Before each use, inspect carefully the self-dumping hopper. If any defect or abnormality is found, stop using until it's been properly repaired.

Latch assembly inspection

- Latch works properly
- No damaged or missing parts
- The spring is not damaged and is properly hooked
- No excessive wear
- No broken welds

Bin inspection

- Bin rotates freely and smoothly all the way
- No damaged or missing parts
- No excessive wear
- No broken welds
- The 2 guiding pins are in good condition and are properly bolted to the bin.

Base inspection

- No broken welds
- The forklift pockets are in good condition
- No damage or excessive wear on the rolling surfaces

Chain inspection

- No excessive wear
- No broken welds
- The hooks and latches are in good condition.

OPERATING INSTRUCTIONS

- 1- PROPERLY SECURE HOPPER TO FORK LIFT
 - Make sure that the forks are fully inserted into the dedicated pockets in the base of the hopper.
 - Attach one end of the safety chain to one of the two ring on bottom of the base. Wrap the chain round a strong member of the forklift. Take up any excess slack. Hook the chain back to itself and clip into on of the chain links.

- 2- CAPACITY
 - Do not exceed the capacity of the hopper : 3000 lb on model TAB-1/2, TAB-1 and TAB-2.
 - Do not exceed the capacity of the forklift
 - Make sure no material his hanging from the hopper

- 3- OPERATING
 - When transporting, make sure that the hopper is latched
 - Transport hoppers individually, not stacked, even when empty
 - Comply with safe forklift operating procedures as established by your company, lift truck manufacturer and regulatory agencies. Restrict use to trained personnel.
 - When discharging the load, make sure all personnel are clear of falling material.
 - Disengage the latch with lever or with the rope.
 - If necessary, tilt the forks forward slightly to initiate dumping.
 - Once unloaded, the hopper should get back to the latched position. If necessary, pull the latch lever, tilt the forks backward and release the lever.