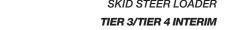


SKID STEER LOADER





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Model	F5C E5454 G*A001
Emissions Certifi	cation Tier 3/Tier 4 Interim
Туре	Diesel, Turbo - Direct Injection
Cylinders	4
Bore/Stroke	3.9 x 4.1 in (99 x 104 mm)
Displacement	195 in <sup>3</sup> (3.2 L)
Fuel injection	Direct
Fuel	#2 Diesel
Fuel filter	In-line strainer
Oil filtration	Spin on - full-flow cartridge
Air intake	Turbocharged w/ waste gate
Cooling	Liquid
Engine speeds High idle – no le Rated – full load Low idle	
Horsepower @ 2 Gross	500 RPM – SAE J1349: 74 hp (55 kW)
01033	74 HP (33 KW)

Radiator:

Net

Peak torque @ 1400 RPM 203 lb·ft (275 N·m) Core type All aluminum Core size area 2.77 ft<sup>2</sup> (0.257 m<sup>2</sup>) Rows of tubes x columns 43 x 3 16 +/- 2 psi Cap pressure (1.10 +/- 0.14 bar) Fan:

Diameter 18.9 in (480 mm) Ratio 1.1:1

Water pump:

Style Centrifugal Flow 29 gpm (110 L/min)

Rotor pump w/ deep Engine lubrication pump sump pan, plate cooler and pressurized under-piston nozzles

Pump operating angle ratings:

Side to side 45° Bucket up 35° 45° Bucket down

# LIFT GEOMETRY

Radial Lift

#### **DRIVETRAIN**

Drive pump controls Mechanical Pump to engine ratio 1:1 Displacement 2.81 in<sup>3</sup> (46 cm<sup>3</sup>) Flow @ rated engine RPM: @ 100% efficiency 29.4 gpm (111 L/min) Charge pressure 363 psi (25 bar) System relief pressure 5,220 psi (360 bar) Drive pump controls Electro-hydraulic Pump to engine ratio 2.81 in<sup>3</sup> (46 cm<sup>3</sup>) Displacement Flow @ rated engine RPM: @ 100% efficiency 28.8 gpm (109 L/min) Charge pressure 362 psi (15 bar)

Drive motors:

System relief pressure

Max. displacement 28.7 in<sup>3</sup> (470 cm<sup>3</sup>) Optional high speed 17.2 in<sup>3</sup> (282 cm<sup>3</sup>) Speed @ high idle engine RPM

5,220 psi (360 bar)

100% efficiency at rated engine RPM 241 Speed @ optional high speed RPM 355 Torque @ max. displacement and relief

pressure - calculated @ 5,003 psi (345 bar): 2,694 lb·ft (1 987 N·m)

Travel speed:

Low range 7.1 mph (11.4 kph) 10.5 mph (16.9 kph) High range - optional

Final drive Single-reduction chain drive

Drive chain:

ASA #100 Size Tensile strength 30,000 lb (133.4 kN)

68 hp (51 kW)

Torque @ max. displacement and

relief pressure 8,980 lb·ft (6 623 N·m) Diameter 2.44 in (61.9 mm) 15.7 in (399.0 mm) Length

Parking brake:

Spring-applied, Type hydraulic release disc Depress on/off brake button Engagement

on handle or instrument panel,

raise seat bar, get off seat or stop engine

# **ELECTRICAL**

Alternator	120 amp	
Starter	4.29 hp (3.2 kW)	
Battery	12-volt low-maintenance	
925 cold-cranking amps @ 0° F (-18° C°)		

# **OPERATOR ENVIRONMENT**

ROPS/FOPS Level 1 canopy w/ side screens; Keyed start ignition; Tilt ROPS/FOPS; Rear window w/ emergency escape; Suspension seat, vinyl w/ 2 in (51 mm) retractable 3 point lap seat belt; Hand and foot throttles; Alarm package back-up and horn; Headliner; Dome Light; Top

window; Cup holder; 12V Power plug socket; Foot rest; Seat pocket; Padded seat bar w/ integral armrests; Loader control lockout system; Electric parking brake control; Operator's compartment floor cleanout; Proportional auxiliary hydraulic control - on joystick; Advanced Instrument Cluster w/ digital hour meter, tachometer, Fuel level LCD bar graph w/ alarm, diagnostic features and security lockout.

Warning lights with alarms:

Engine coolant temperature; Engine oil pressure; Engine malfunction; Hydraulic charge pressure; Hydraulic filter restriction; Hydraulic oil temperature: Critical system stop, Engine system, Hydraulic system, Electrical and diagnostic system.

Warning alarms:

Battery voltage - plus display; Oil service.

Indicator light:

Engine preheat; Parking brake;

Seat bar reminder.

# **OPERATING WEIGHT**

Unit equipped w/ open cab; 165 lb operator; 72 in Dirt & Foundry bucket; full of fuel; 12 x 16.5 tires: 6,970 lb (3 160 kg) Shipping weight 6,670 lb (3 025 kg) Add-on weights: Side cab glass 47 lb (21.3 kg) Lexan® cab door 74 lb (33.6 kg) 134 lb (60.8 kg) Glass cab door w/ wiper Suspension seat 22 lb (10.0 kg)

# **HYDRAULICS**

Standard equipment pump type		Gear	
Displacement:			
Standard aux.	2.08 in	<sup>3</sup> (34.1 cm <sup>3</sup> )	
High-flow aux.	0.76 in	<sup>3</sup> (12.5 cm <sup>3</sup> )	
Standard flow @ rated engine RPM:			
@ 100% efficiency 22.5 gpm (85 L/min)			
Optional high-flow @ rated engine RPM:			
@ 100% efficiency 30.8 gpm (116.6 L/min)			
Loader control val	ve:		
Type	3 spool/open c	enter/series	
Relief pressure	3,000 (+145/-0) p	si (207 bar)	
Port relief pressure	es:		
Loader raise	3,263 p	si (225 bar)	
Bucket dump	3,770 p	si (260 bar)	
Bucket curl	1,160	psi (80 bar)	

Hydraulic lines: **Tubing** 

Loop hoses SAE 100 R13 Hydraulic oil cooler:

Number of fins 10 per inch (3.94 per cm) Number of tube rows x columns 9 x 1 137.5 in<sup>2</sup> (880 cm<sup>2</sup>) Area

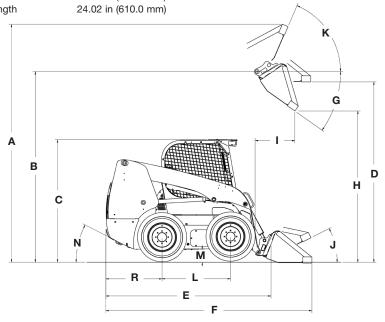
Hydraulic filter 6 micron/Spin-on

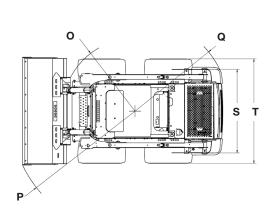
37° JIC Flare

HYDRAULICS CONT.	
Lift cylinders:	
Bore diameter	2.50 in (63.5 mm)
Rod diameter	1.75 in (44.5 mm)
Stroke	31.69 in (804.9 mm)
Closed length	45.6 in (1 158.0 mm)
Bucket cylinders:	
Bore diameter	2.75 in (69.9 mm)
Rod diameter	1.38 in (34.9 mm)
Stroke	16.14 in (410.0 mm)
Closed length	24.02 in (610.0 mm)

SERVICE CAPACITIES	
Fuel tank	20 gal (75.7 L)
Engine oil w/ filter	2.5 gal (9.5 L)
Hydraulic system:	
Reservoir	5.3 gal (20.0 L)
Total	7.3 gal (27.5 L)
Chain tanks - per side	2.1 gal (7.9 L)

PERFORMANCE SPECS	,
Rated operating load: 50% of tipping load	2,000 lb (905 kg)
Tipping load	4,000 lb (1 814 kg)
Breakout forces: Bucket cylinders Lift cylinders – tip limit	7,270 lb (32.3 kN) 4,570 lb (20.3 kN)
Cycle times: Raise Lower Dump Roll back	3.7 sec 1.9 sec 2.3 sec 1.7 sec





Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS	
A. Overall operating height: with foundry/excavating bucket short lip with low profile/standard lip bucket with low profile extended/long lip bucket	154.3 in (3.92 m) 158.3 in (4.05 m) 163.2 in (4.15 m)
Height to:  B. Bucket hinge pin  C. Top of ROPS  D. Bottom of level bucket, fully raised	123.0 in (3.12 m) 78.7 in (2.00 m) 116.1 in (2.95 m)
Overall length:  E. without attachment with coupler  F. with foundry/excavating bucket on ground with low profile bucket with low profile extended bucket	105.1 in (2.67 m) 129.6 in (3.29 m) 133.7 in (3.40 m) 138.8 in (3.53 m)
G. Dump angle	39.6°
H. Dump height: with foundry/excavating bucket short lip with low profile/standard lip bucket with low profile extended bucket	98.2 in (2.50 m) 95.6 in (2.43 m) N/A
I. Dump reach at maximum height	20.3 in (0.52 m)
Maximum attachment rollback:  J. Bucket on ground  K. Bucket at full height	31.0° 98.6°
L. Wheelbase	44.4 in (1.13 m)
M. Ground clearance – bottom of belly pan	8.0 in (0.20 m)
N. Angle of departure  Clearance circle: O. without bucket P. with 66 in (1.68 m) foundry bucket in carry position with 66 in (1.68 m) low profile bucket on ground with 66 in (1.68 m) extended low profile on ground	25.0° 50.7 in (1.29 m) 79.9 in (2.03 m) 83.1 in (2.11 m) 87.7 in (2.23 m)
Q. Clearance circle rear	62.9 in (1.60 m)
R. Rear axle to bumper	36.4 in (0.92 m)
S. Tread width with spec tires	56.9 in (1.45 m)
T. Over the tire width with spec tires	69.1 in (1.76 m)
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TIRE SELECTION				
Туре	Size	Tread Gauge	Width Over Tires	Tire Weight
Heavy-Duty	10 x 16.5	53 in (1.35 m)	64 in (1.63 m)	_
Premium	10 x 16.5	53 in (1.35 m)	64 in (1.63 m)	_
Premium-Lined	10 x 16.5	53 in (1.35 m)	64 in (1.63 m)	_
Severe-Duty	10 x 16.5	53 in (1.35 m)	64 in (1.63 m)	_
Non-Pneumatic - Solid	10 x 16.5	53 in (1.35 m)	64 in (1.63 m)	_
Heavy-Duty	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	_
Premium	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	_
Premium-Lined	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	_
Severe-Duty	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	_
Mining	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	_
Non-Pneumatic	12 x 16.5	57 in (1.47 m)	70 in (1.79 m)	_
Flotation	33 x 15.5	60 in (1.54 m)	76 in (1.93 m)	_

OPTIONAL BUCKETS			
Туре	Width	Weight	Heaped Capacity
Dirt & Foundry	66 in (1.68 m)	440 lb (200 kg)	14.8 ft <sup>3</sup> (0.42 m <sup>3</sup> )
	72 in (1.83 m)	420 lb (190 kg)	16.7 ft <sup>3</sup> (0.47 m <sup>3</sup> )
	78 in (1.98 m)	440 lb (200 kg)	18.4 ft <sup>3</sup> (0.52 m <sup>3</sup> )
Low Profile	72 in (1.83 m)	420 lb (190 kg)	14.5 ft <sup>3</sup> (0.41 m <sup>3</sup> )
	78 in (1.98 m)	440 lb (200 kg)	17.7 ft <sup>3</sup> (0.50 m <sup>3</sup> )
Low Profile Extended	66 in (1.68 m)	440 lb (200 kg)	15.9 ft <sup>3</sup> (0.45 m <sup>3</sup> )
	72 in (1.83 m)	420 lb (190 kg)	17.1 ft <sup>3</sup> (0.48 m <sup>3</sup> )
	78 in (1.98 m)	440 lb (200 kg)	18.6 ft <sup>3</sup> (0.53 m <sup>3</sup> )
	84 in (2.13 m)	575 lb (262 kg)	20.2 ft <sup>3</sup> (0.57 m <sup>3</sup> )
Light Material	72 in (1.83 m)	420 lb (190 kg)	23.3 ft <sup>3</sup> (0.66 m <sup>3</sup> )
	84 in (2.13 m)	575 lb (262 kg)	27.9 ft <sup>3</sup> (0.79 m <sup>3</sup> )
Manure & Slurry	72 in (1.83 m)	420 lb (190 kg)	19.1 ft <sup>3</sup> (0.54 m <sup>3</sup> )
	84 in (2.13 m)	575 lb (262 kg)	22.5 ft <sup>3</sup> (0.64 m <sup>3</sup> )
Heavy-Duty	66 in (1.68 m)	440 lb (200 kg)	13.1 ft <sup>3</sup> (0.37 m <sup>3</sup> )
	72 in (1.83 m)	420 lb (190 kg)	14.6 ft <sup>3</sup> (0.41 m <sup>3</sup> )
	78 in (1.98 m)	440 lb (200 kg)	15.9 ft <sup>3</sup> (0.45 m <sup>3</sup> )

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#### STANDARD EQUIPMENT

# **OPERATOR ENVIRONMENT**

See page 1

# **ENGINE**

F5C E5454 G\*A001 195 CID (3.2 L) Turbo

Non-regulated

Tier 3/Tier 4 Interim

Turbocharged with waste gate fuel injection

Horsepower:

Gross: 74 hp (55 kW) Net: 68 hp (51 kW)

Peak torque: 203 lb·ft (275 N·m)

120 amp alternator

Dual element air cleaner

Organic Acid Technology (OAT)

Anti-freeze solution to -34° F

Fuel tank - 20 gal (U.S.)

Over and under radiator and oil cooler

3-stack after cooler/radiator/oil cooler configuration

Glow plugs

Integral engine oil cooler Fuel filter with water trap 925 CCA 12V battery Master electrical disconnect

# DRIVETRAIN

2-speed hydrostatic four wheel drive ASA #100HS drive chain SAHR disc parking brake

# **HYDRAULICS**

Auxiliary hydraulics:

@ 3,050 psi (210 bar) - 23.8 gpm (90 L/min)

6 micron oil filtration system

3-spool loader control valve

Auxiliary hydraulic disconnects, ISO flat-face - connect-under-pressure

with case drain

Hydraulic circuit pedal lock

Auxiliary function lockout override

Loader lift lockout override

Heavy-duty hydraulic oil cooler

Loader arm float position

Loader function lockout system

Hydraulic one-way self-leveling

Ride control

#### LOADER

Manual attachment coupler Radial lift geometry Loader lift arm support strut SAE operating load: 2,000 lbs Tipping load: 4,000 lbs

# **TIRES**

12 X 16.5 Heavy duty

# **OTHER STANDARD FEATURES**

Halogen lights - 2 front, 2 side, 2 rear flood

Heavy duty front lights

Pre-wired for rotating beacon

Lockable service access hood

Single-point daily servicing

Rear tail lights

Remote oil drain

Remote oil and fuel filters

Block heater

Debris ingression sealing

Mounting points for add-on counterweights

# **OPTIONAL EQUIPMENT**

# **OPERATOR ENVIRONMENT**

Enclosed cab:

Fully sealed and pressurized - FSP Glass door with wiper and washer Sliding side windows - removable Ventilation system with integrated heater Heater and air conditioner

AM/FM radio with 2 speakers Keyless start ignition

Electro-hydraulic controls:

For drive/steering, loader functions Switchable between H and ISO patterns Adjustable sensitivity of controls

Mechanical hand controls

Hand and foot controls:

Hand controls the loader drive function and foot controls the bucket and boom

Non suspension seat

Deluxe cloth, air suspension seat, with heater and lumbar support

Open cab interior trim package

Demolition cab door with polycarbonate

FOPS level 2

Heavy duty rear door

# **HYDRAULICS**

High-flow auxiliary hydraulics - combined: @ 3,050 psi (210 bar) - 33.2 gpm (126 L/min)

Second auxiliary hydraulics

#### LOADER

Auxiliary front electric control Hydraulic attachment coupler

# DRIVETRAIN

1-speed hydrostatic four wheel drive

# OTHER

Language decals

Factory-installed tires - see page 3

Buckets - see page 3

Bolt-on bucket cutting edges

Bolt-on heavy-duty bucket spill guard

Special paint

Offsite service arrangement

**Telematics** 

# FACTORY SUPPLIED ATTACHMENTS

Interior mirror

Add-on counterweights

Road lights

Rotating beacon

Four-corner LED strobe

Bolt-on heavy-duty bucket teeth

48 in (1.22 m) pallet forks

# SERVICE PARTS

3 inch (76.2 mm) retractable seat belt

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